

Low-Carbon Investment Incentives and Climate Policy

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December 9, 2023

Motivation: Spurring Technology Adoption in Concentrated Industries

- Common features in many areas of industrial decarbonization:
 - Concentrated industries
 - Commodity products
 - Important role of incumbents
 - Lumpy investments in technology adoption
- How to spur technology adoption efficiently in this context?



(Source: Wikipedia)

Empirical Setting: Cement Production

The Washington Post
Democracy Dies in Darkness

CLIMATE SOLUTIONS

Cement emits as much CO₂ as India. Why is it so hard to fix?

The cement industry is responsible for 8 percent of global carbon emissions – triple the emissions of the aviation industry



By [Shannon Osaka](#)

June 27, 2023 at 6:30 a.m. EDT

Empirical Setting: Cement Production

- After water, concrete is the most widely used substance in the world.
- Cement is responsible for 8% of global CO₂ emissions. (1 ton of cement → 1 ton of CO₂)
- Technological transformation in last 40 years: adoption of fuel-efficient precalciner kilns.
- Regional cement markets arise from high transport costs & limited storability.



Source: Wikipedia

Research Questions

- 1 How does market structure influence the effectiveness of technology adoption subsidies?
- 2 How might subsidies have affected the historical transition path for precalcliner adoption in Portland cement?
- 3 How might alternative subsidies affect the transition path for future cement decarbonization technologies?

Related Literature

Technology Adoption and Market Power

Gilbert & Harris (1984); Riordan (1992); Igami & Yang (2016); Fang & Yang (2022); Schmidt-Dengler (2023)

Externalities and Market Power

Millimet, Roy, & Sengupta (2009); Fowlie, Reguant, & Ryan (2016); Leslie (2018); Preonas (2023)

Design of Second-Best Policy Instruments

Newell, Pizer, & Raimi (2019); De Groote & Verboven (2019); Langer & Lemoine (2022)

Economics of Cement Production

Ryan (2012); Fowlie, Reguant, & Ryan (2016); Macher, Miller, & Osborne (2017); Miller, Osborne, Sheu, & Sileo (2023); Glenk, Kelnhofer, Meier, & Reichelstein (2023)

Dynamic Structural Modeling

Rust (1997); Benkard, Bajari, and Levin (2007); Weintraub, Benkard, and Van Roy (2008); Qi (2013); Seiler (2013); Ifrach and Weintraub (2016); Gowrisankaran, Langer, and Zhang (2023)

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Economic Theory: Market Power and Technology Adoption

Why might subsidies for technology adoption operate differently in concentrated markets?

Economic Theory: Market Power and Technology Adoption

Why might subsidies for technology adoption operate differently in concentrated markets?

- 1 Firms may not internalize inframarginal consumer benefits from adopting.
- 2 Firms may adopt to preempt rivals.
- 3 Conditional on adopting, firms may still underproduce.

Economic Theory

Simple model:

- Two firms that can produce with $TC_i = cq_i + \frac{1}{2}q_i^2$ or with $TC'_i = c'q_i + \frac{1}{2}q_i^2 + F$ ("new technology"), where $c' < c$ and F is a one-time sunk cost

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- Demand is $P = a - Q$ where $Q = q_1 + q_2$; firms compete in quantities

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- ① Wedge between firm adoption of technology and social planner adoption:

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① Wedge between firm adoption of technology and social planner adoption:

$$\underbrace{\frac{3}{2} \left[\frac{1}{16} ((a - c')^2 - (a - c)^2) \right]}_{\text{Firm chooses not to adopt}} < F < \underbrace{\frac{5}{2} \left[\frac{1}{16} ((a - c')^2 - (a - c)^2) \right]}_{\text{Social planner chooses to adopt}}$$

Economic Theory

Simple model:

- Two firms that can produce with $TC_i = cq_i + \frac{1}{2}q_i^2$ or with $TC'_i = c'q_i + \frac{1}{2}q_i^2 + F$ (“new technology”), where $c' < c$ and F is a one-time sunk cost
- Demand is $P = a - Q$ where $Q = q_1 + q_2$; firms compete in quantities

③ Wedge between firm and social planner output conditional on adoption:

$$\underbrace{\frac{1}{4}(c - c')}_{\text{Firm's } \Delta q \text{ from adoption}} < \underbrace{\frac{1}{3}(c - c')}_{\text{Planner's } \Delta q \text{ from adoption}}$$

Economic Theory

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- Demand is $P = a - Q$ where $Q = q_1 + q_2$; firms compete in quantities

2 Additional firm adoption benefits from preempting rivals:

$$\text{Prob}(\text{firm 2 adopt} | \text{firm 1 adopted}) < \text{Prob}(\text{firm 2 adopt} | \text{firm 1 did not adopt})$$

(Assume sequential decision-making and $F_i \sim G(\theta)$)

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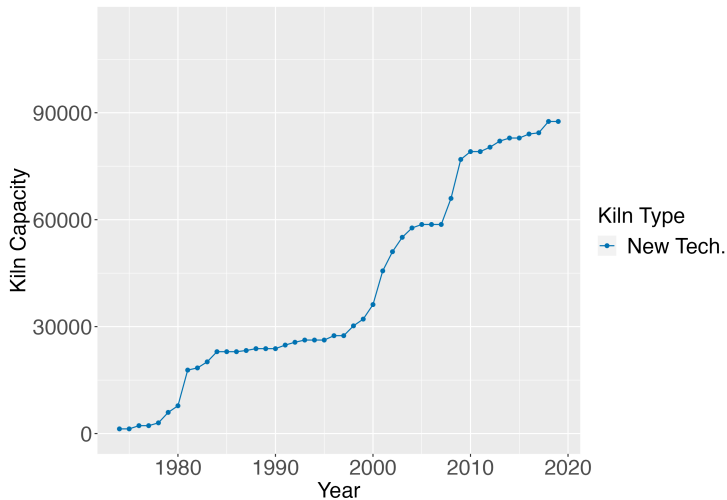
Cement Market: Precalciner Kilns

- Precalciner kilns improve fuel efficiency (by 25-35%), relax capacity constraints
- Design and installation costs are high
- Adoption occurred over 40+ years, unevenly across the U.S.
- Macher, Miller, Osborne (2021): Adoption more likely with higher fuel costs, stronger local demand, higher capacity utilization, fewer nearby competitors

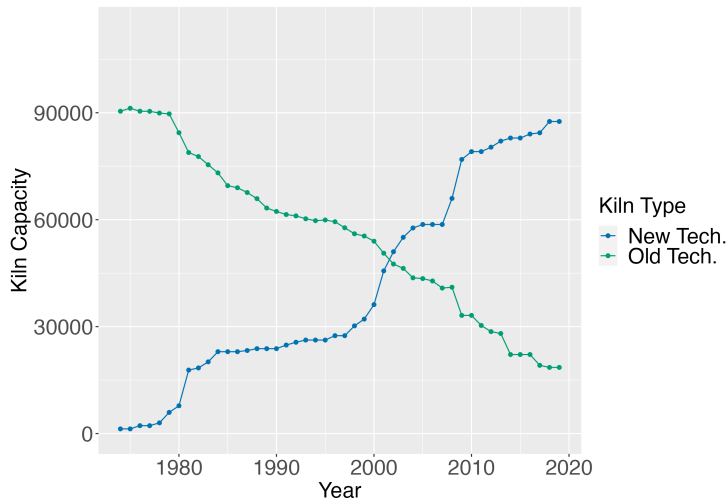


Cement Precalciner (Source: Cement Production)

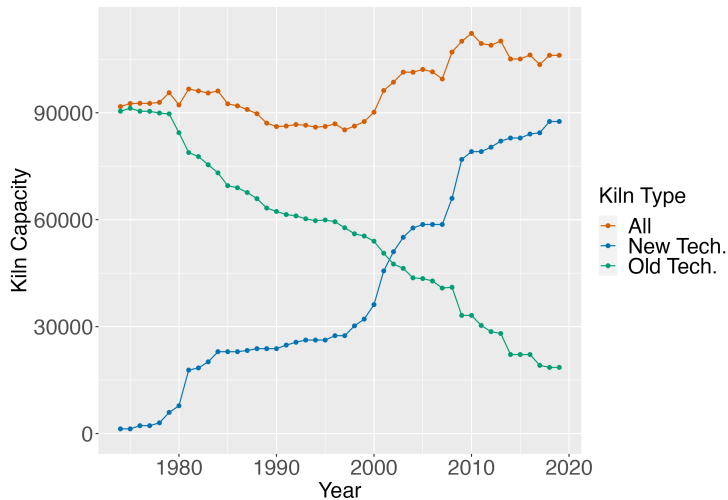
Cement Market: Precalciner Adoption



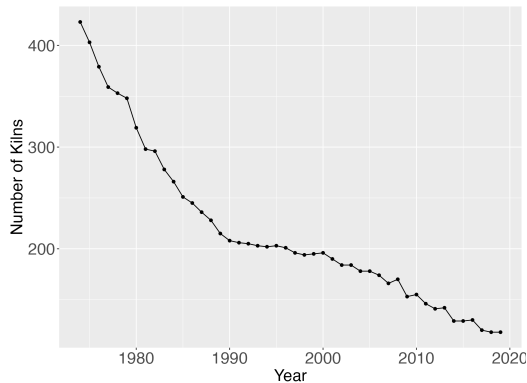
Cement Market: Precaliner Adoption & Old Kiln Retirement



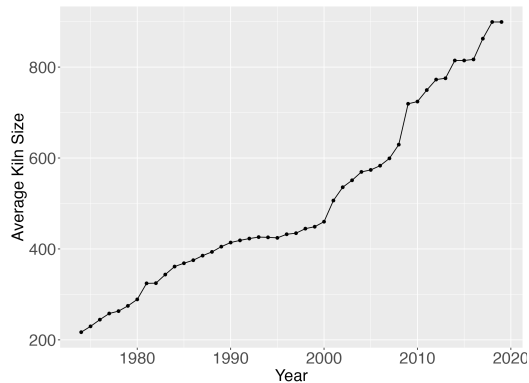
Cement Market: Precalciner Adoption & Old Kiln Retirement



Cement Market: Changing Kiln Numbers and Capacity



(a) Number of Kilns



(b) Kiln Size

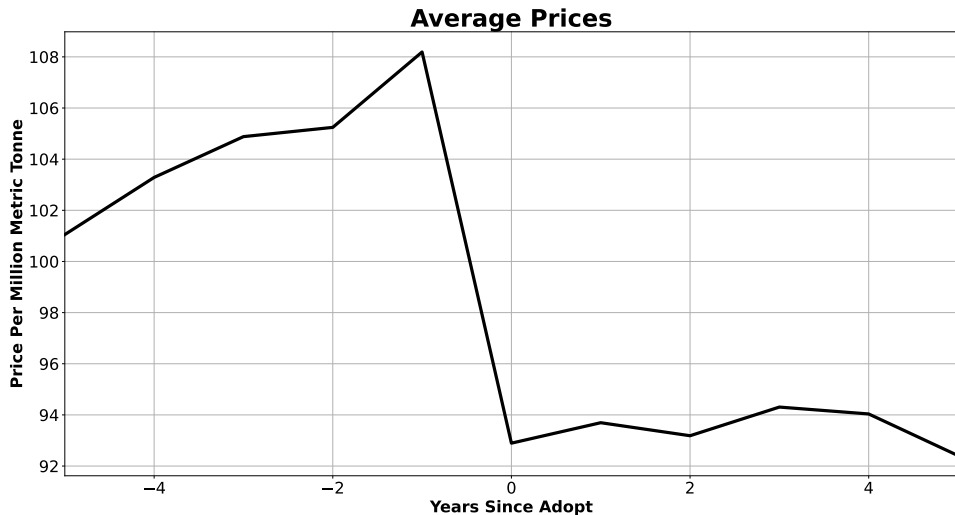
Cement Market: Decarbonization Pathways

- Cement decarbonization is particularly challenging: process emissions (approx. 60%) as well as combustion emissions (approx. 40%)
- Like precalciners, many decarbonization pathways entail large lumpy investments (Glenk et al., 2023)
- Unlike precalciners, most decarbonization pathways would not be realized without policy

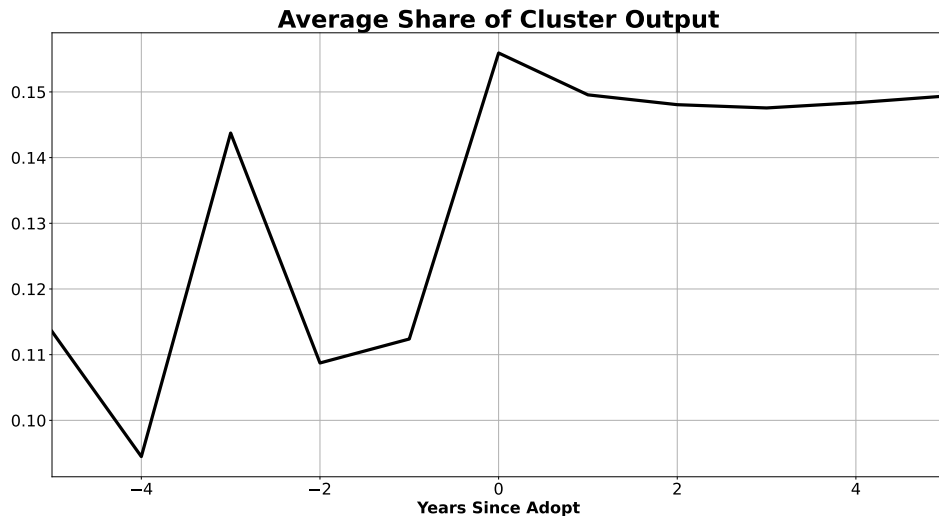
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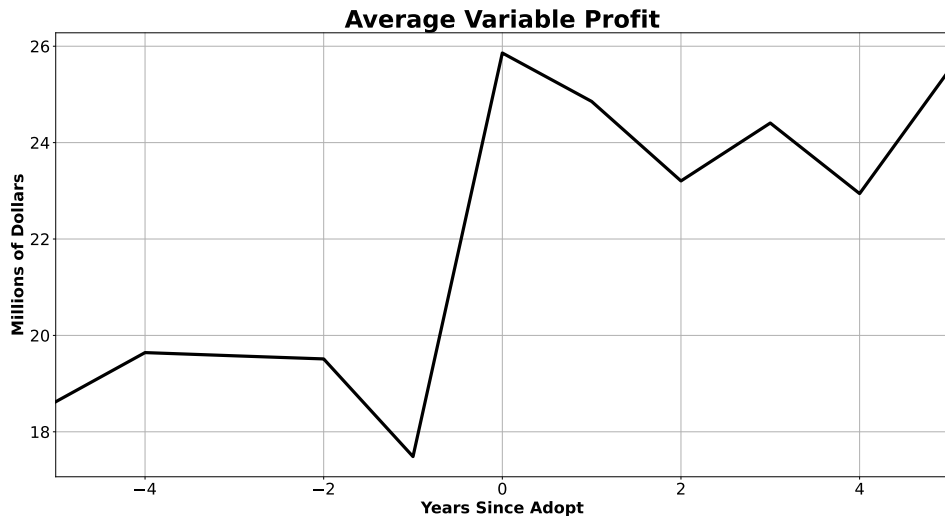
Cement Market: Impact of Precalciner Adoption



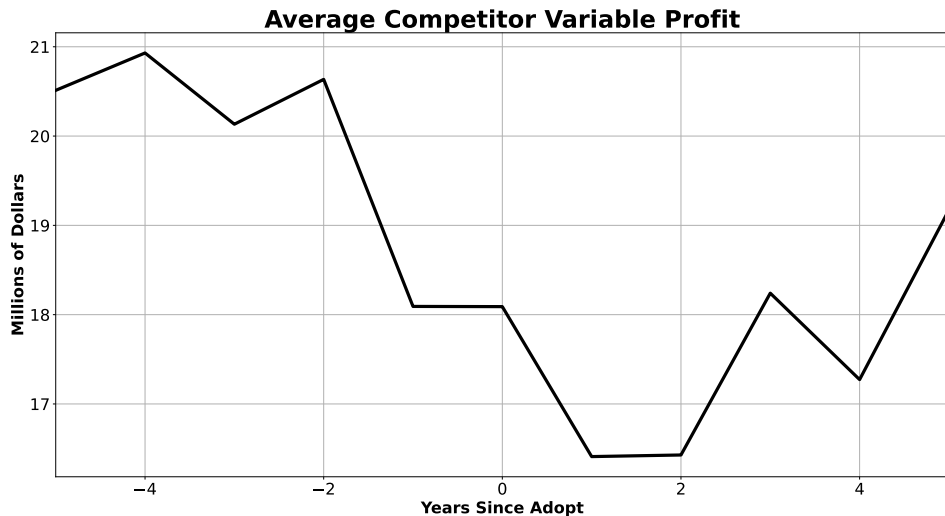
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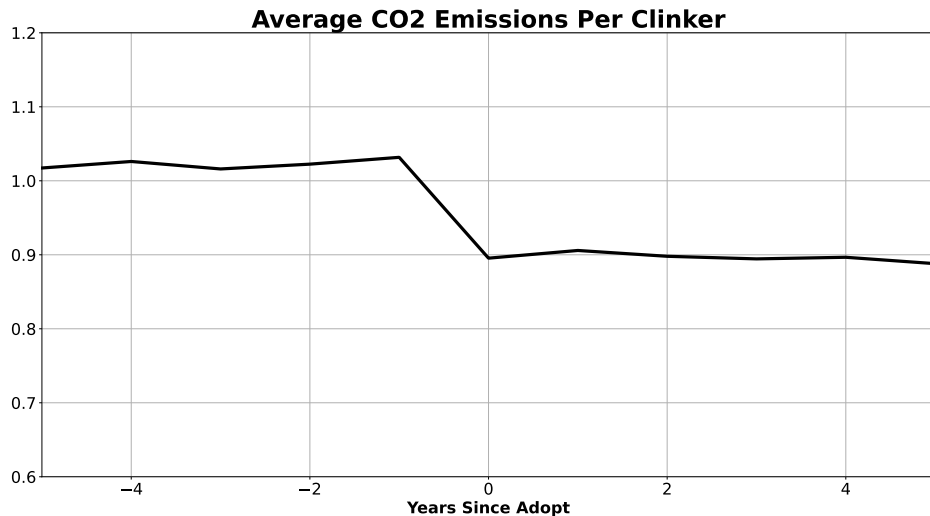


Cement Market: Impact of Precalciner Adoption



Cement Market: Impact of Precalciner Adoption

No Tech Improvement



Cement Market: Impact of Precalciner Adoption

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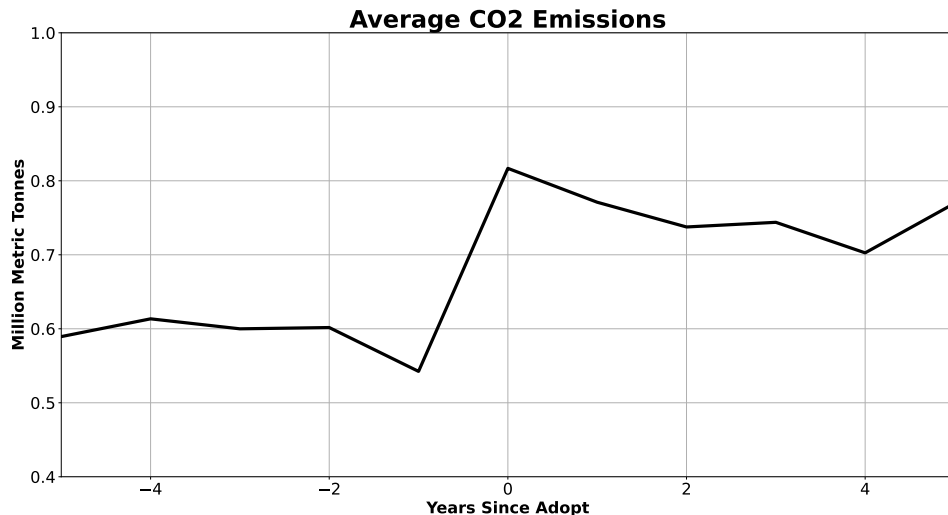


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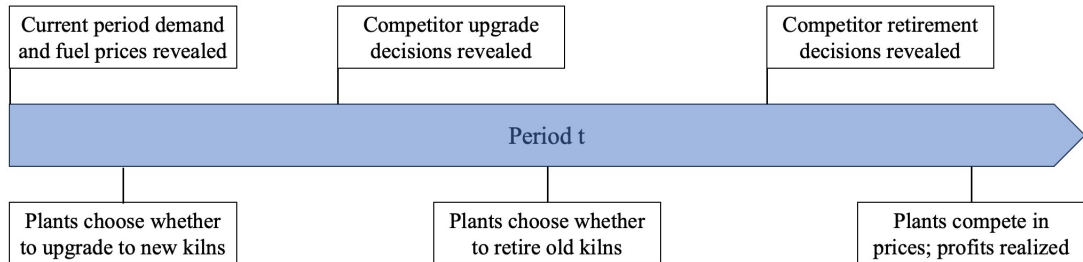
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Dynamic Structural Model

- Dynamic structural model of technology transition in US cement
- In each period, cement plants decide whether to **upgrade** with new technology kilns and/or **retire** old technology kilns
- Inputs into plant-level upgrade and retirement decisions:
 - Old and new technology capacity at plant
 - Old and new technology capacity at other plants owned by same firm and competitor plants
 - Market demand (construction)
 - Fuel prices
- Dynamic parameters of interest: **upgrade cost** and **decommissioning cost**

Dynamic Structural Model

Timeline of Plant Decision-Making:



Dynamic Structural Model

Discounted sum of profits for plant i in market m :

$$\max_{\{u_{imt}, r_{imt}\}_{t=0}^{\infty}} E \left[\sum_{t=0}^{\infty} \beta^t \left(-\text{upgrade cost}(u_{imt}) + \epsilon_{imt}^{\text{upgrade}}(u_{imt}) \right. \right. \\ \left. \left. - \text{decommission cost}(r_{imt}) + \epsilon_{imt}^{\text{retire}}(r_{imt}) + \text{flow profit}(\mathbf{x}_{mt}, \mathbf{z}_{mt}) \right) | \mathbf{x}_{mt}, \mathbf{z}_{mt}, \epsilon_{mt} \right]$$

where u_{imt} and r_{imt} : upgrade and retire decisions

ϵ_{mt} : upgrade and retire shocks (i.i.d. Type I EV)

\mathbf{x}_{mt} : endogenous state variables (old and new tech capacities)

\mathbf{z}_{mt} : exogenous state variables (demand, fuel prices)

Cement Data

- Regional prices, production, consumption, imports, and transportation methods from USGS Minerals Yearbook and California Letter
- Plant locations, owners, primary fuels, kiln technologies, and kiln capacities from Portland Cement Association Plant Information Summary
- State-level fuel prices from US EIA
- Construction employment from US Census Bureau
- Engineering estimates of fixed and variable costs for cement decarbonization technologies from Glenk et al. (2023)

Summary Statistics

Variable	Mean	Median	Std. Dev.
Plant New Tech. Boilerplate Capacity	436	0	667
Plant Old Tech. Boilerplate Capacity	468	454	433
Competitor New Tech.	8437	5853	9331
Competitor Old Tech.	12634	8691	11620
Own Plant New Tech.	701	0	1274
Own Plant Old Tech.	820	424	1103
Share of Demand 300mi from Port	0.78	0.94	0.30
Market Size	44965	28603	34844
Coal Price (\$/tonne)	2.86	2.80	0.80

Boilerplate capacity and market size in 1000s of metric tonnes.

Dynamic Structural Model: Estimation Overview

- Follow two-step estimator of Benkard, Bajari, and Levin (2007), adapted for multi-stage decision (Seiler, 2013)

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- Step 2 of estimation: recover dynamic parameters that rationalize plant behavior given observed policy functions

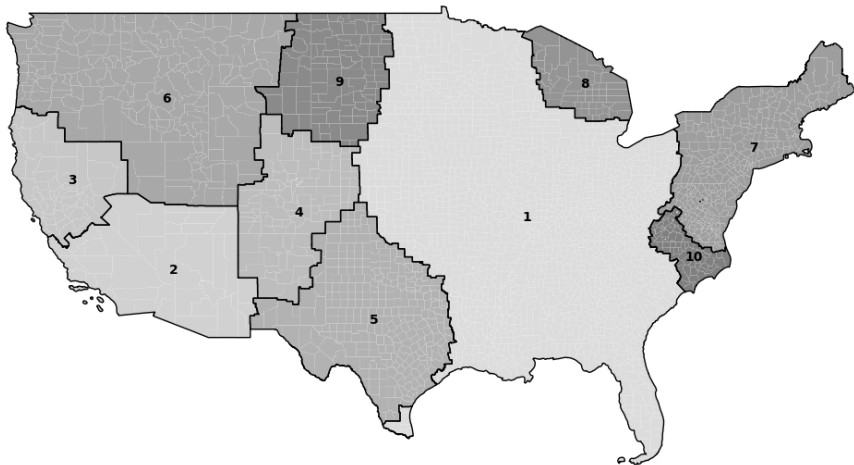
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Dynamic Structural Model: Clusters

Clustering algorithm from Atalay et al. (2023)



Dynamic Structural Model: Cluster-Level Summary Statistics

	1980			2019		
	HHI	Number of Firms	Precalciner Capacity Share	HHI	Number of Firms	Precalciner Capacity Share
Cluster 1	512	27	4.76 %	1,136	13	78.73%
Cluster 2	2,563	6	7.50%	2,062	7	100.00%
Cluster 3	3,083	4	0.00%	6,916	2	80.87%
Cluster 4	4,489	3	22.50%	2,795	4	76.51%
Cluster 5	1,235	12	23.22%	1,818	8	96.49%
Cluster 6	2,549	6	0.00%	5,793	3	84.02%
Cluster 7	900	13	0.00%	2,489	5	67.91%
Cluster 8	5,396	6	19.25%	7,158	4	66.47%
Cluster 9	10,000	1	0.00%	10,000	1	100.00%
Cluster 10	5,320	2	0.00%	10,000	1	100.00%

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“Highly concentrated”: $\text{HHI} > 2500$; “moderately concentrated”: $2500 \geq \text{HHI} > 1500$;

“unconcentrated”: $\text{HHI} \geq 1500$

Dynamic Structural Model: Static Profits

- Plant-level profits estimated in Miller et al. (2023):

$$\pi_{it} = \sum_{n \in M} \bar{p}_{int}(\tilde{\mathbf{x}}_{mt}, \tilde{\mathbf{z}}_{mt}) q_{int}(\tilde{\mathbf{x}}_{mt}, \tilde{\mathbf{z}}_{mt}) - \int_0^{Q_{it}} c_{it}(Q, \tilde{\mathbf{x}}_{imt}, \tilde{\mathbf{z}}_{mt}) dQ$$

- Plants allocate production across kilns to minimize cost, given different kiln efficiencies and convex marginal costs.
- Utility from a plant's cement depends on transportation disutility (overland or by Mississippi barge), importer/domestic supplier status, and time trend.
- Price determined through second-score auction.

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- Utility from a plant's cement depends on transportation disutility (overland or by Mississippi barge), importer/domestic supplier status, and time trend.
- Price determined through second-score auction.
- For computational reasons, dynamic model uses prediction of equilibrium profits.

Dynamic Structural Model: Static Profits

Est. Plant Profit

Plant New Tech. BP	10.733*** (2.271)
Plant Old Tech. BP	5.868** (2.981)
Competitor New BP	−0.559*** (0.119)
Competitor Old BP	−0.659*** (0.078)
Own Firm New BP	−0.652*** (0.250)
Own Firm Old BP	−0.300* (0.154)
Market Size	0.340*** (0.042)
Coal Price	−3,371.628*** (994.390)
Constant	21,102.500*** (4,135.337)

Note: * $p < 0.1$; ** $p < 0.05$; *** $p < 0.01$.

SEs clustered at regional level.

Boilerplate capacity & market size in 1000s of tonnes.

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SEs clustered at regional level.

Boilerplate capacity & market size in 1000s of tonnes.

xgboost non-linear prediction model:

- Test/train sampled at plant-year level: “adjusted- R^2 ” = 0.89
- Test/train sampled at plant level: “adjusted- R^2 ” = 0.44

Dynamic Structural Model: Estimation Step 1

Key assumptions in Step 1: recovering policy functions:

- Plants can upgrade 0 or 1 kiln per period (100% of observed upgrades)
- Plants can retire 0, 1, 2 3, or 4 kilns per period (97.2% of observed retirements)
- For now, focus only on upgrades by incumbents, with no new entry (79% of observed precalciner kiln arrivals)
- Plants make upgrade decisions, then retirement decisions.
- Plants consider aggregate competitor capacity, not capacity of individual competitors (Weintraub, Benkard, Van Roy, 2008; Qi, 2013; Ifrach and Weintraub, 2016; Gowrisankaran, Langer, Zhang, 2023).

Dynamic Estimation: Upgrade Policy Function

	Logit Model	Logit Model
Plant New Tech. BP	−1.690*** (0.409)	−1.918*** (0.428)
Plant Old Tech. BP	−0.161 (0.459)	−0.156 (0.459)
Competitor BP	−0.079*** (0.018)	
Competitor New BP		−0.043** (0.021)
Competitor Old BP		−0.103*** (0.023)
Own Firm BP	−0.206*** (0.072)	
Own Firm New BP		−0.252*** (0.061)
Own Firm Old BP		−0.234 (0.147)
Market Demand	0.033*** (0.007)	0.034*** (0.009)
Coal Price	0.523** (0.237)	0.420* (0.253)
Constant	−4.992*** (0.517)	−4.628*** (0.564)
Observations	4,347	4,347
Log Likelihood	−282.755	−279.957
Akaike Inf. Crit.	579.510	577.914

Note: * $p < 0.1$; ** $p < 0.05$; *** $p < 0.01$. SE's clustered at market level. BP in million tonnes.

Dynamic Estimation: Retire Policy Function

	Ordered Logit Model	Ordered Logit Model
Plant New Tech. BP	0.439 [0.277, 0.601]	
Plant Old Tech. BP	−0.337 [−0.675, −0.079]	
Competitor BP	0.351 [−0.221, 0.923]	0.251 [0.058, 0.539]
Own Firm New BP	0.250 [0.02, 0.48]	
Own Firm Old BP	0.256 [−0.028, 0.540]	
Plant + Own Firm New BP		0.382 [0.310, 0.467]
Plant + Own Firm Old BP		0.090 [−0.034, 0.219]
Market Demand	−0.477 [−1.123, 0.169]	−0.423 [−0.755, −0.181]
Coal Price	0.220 [−0.064, 0.504]	0.219 [0.087, 0.331]
Observations	3,028	3,028
Log Likelihood	−1252.804	−1306.958

Note: We report bounds on the parameter estimates at the 5th and 95th percentiles. SE's calculated using bootstrapping. BP in 1000s of tons.

Dynamic Structural Model: Estimation Step 2

Key assumptions in Step 2: recovering dynamic parameters of interest:

- Estimated policy functions are expected profit maximizing:

$$V(\text{est. policy func.}) \geq V(\text{perturbed policy func.})$$

- Objective function minimizes deviations from profit maximizing behavior:

$$\hat{\theta} = \arg \min_{\theta} \sum_{k=1}^{N_I} \min\{\hat{V}_k(\theta) - \hat{V}'_k(\theta), 0\}^2$$

- Use 500 draws of shocks; 500 policy function perturbations; 20 cluster draws (corresponding to 250+ plants).

Dynamic Model: Preliminary Estimation Results

Estimated average per-kiln upgrade cost: **\$662 million** (2010\$)

- Compare to best available public estimates: approx. \$800 million, using data from European cement association & environmental group

Estimated average per-kiln decommissioning cost: **\$183 million** (2010\$)

Dynamic Estimation: Preliminary Estimation Results

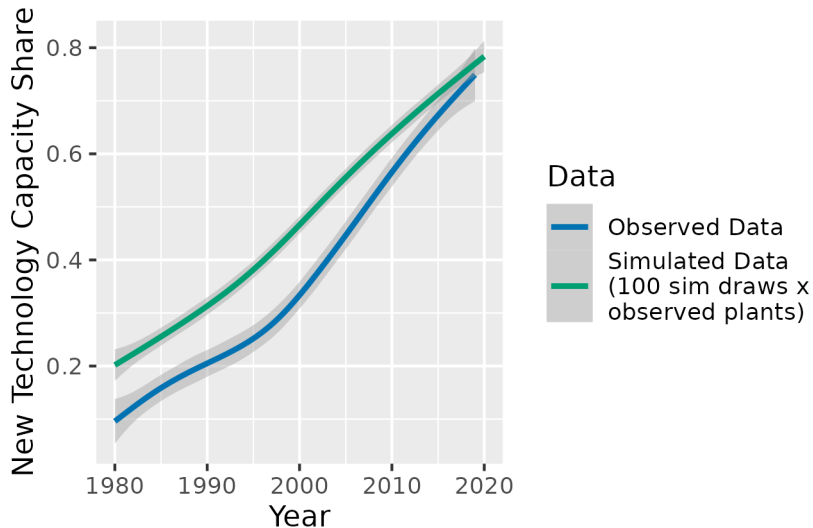


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Counterfactual Simulations: Questions

- ① How does the effectiveness & efficiency of technology adoption subsidies vary with market structure?
- ② What are the implications for subsidy design? (e.g., increasing vs decreasing subsidy schedules)

Counterfactual Simulations: Implementation

- Further assume for tractability: all old and new kilns have same capacity (respectively)

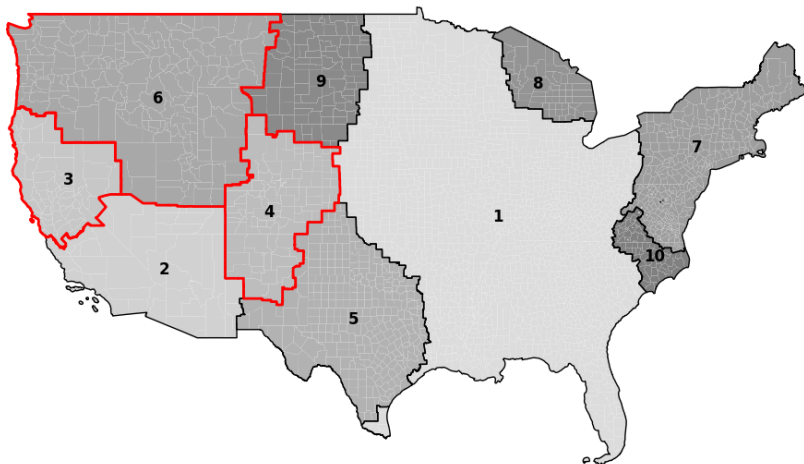
Counterfactual Simulations: Implementation

- Further assume for tractability: all old and new kilns have same capacity (respectively)
- Assume *approximate belief oblivious equilibrium* (Gowrisankaran, Langer, Zhang, 2023)
- Estimate (zero-inflated) Poisson process for evolution of competitor capacity, conditioning on whether plant has old/new capacity
- Inner loop: recover value function conditional on states (successive approximations)
Outer loop: recover Poisson process

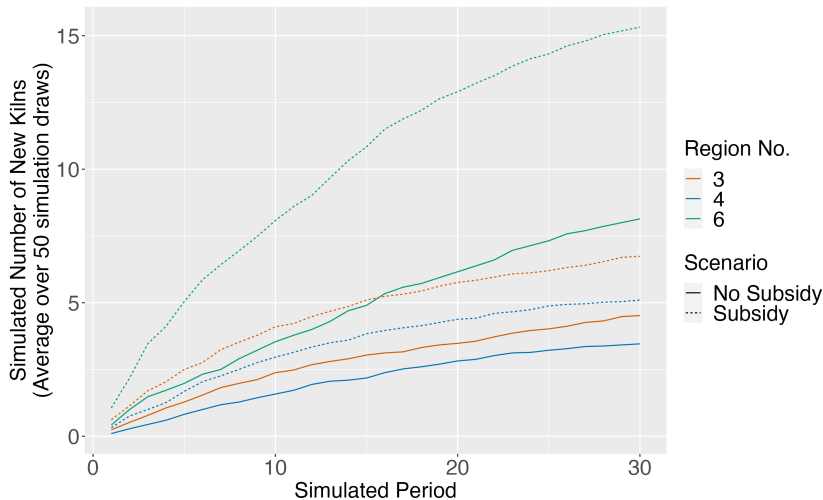
Counterfactual Simulations: Implementation

- Further assume for tractability: all old and new kilns have same capacity (respectively)
- Assume *approximate belief oblivious equilibrium* (Gowrisankaran, Langer, Zhang, 2023)
- Estimate (zero-inflated) Poisson process for evolution of competitor capacity, conditioning on whether plant has old/new capacity
- Inner loop: recover value function conditional on states (successive approximations)
Outer loop: recover Poisson process
- Investment subsidy: average entry costs are 70% of estimated amount

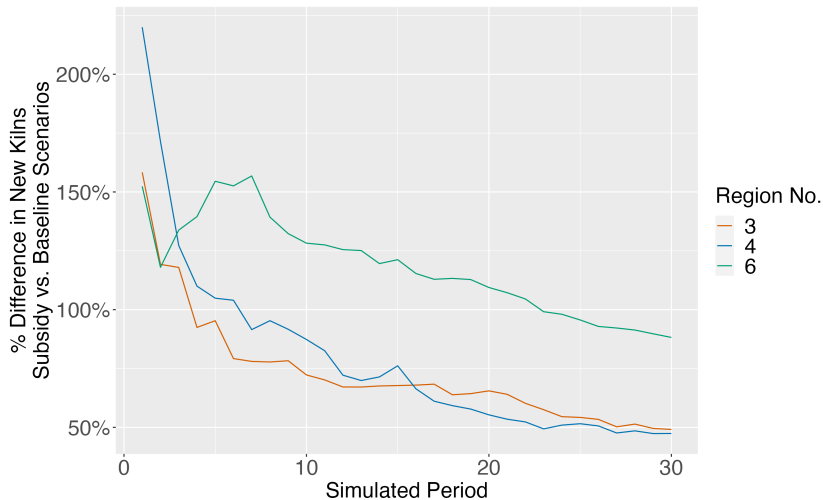
Counterfactual Simulations: Preliminary Results



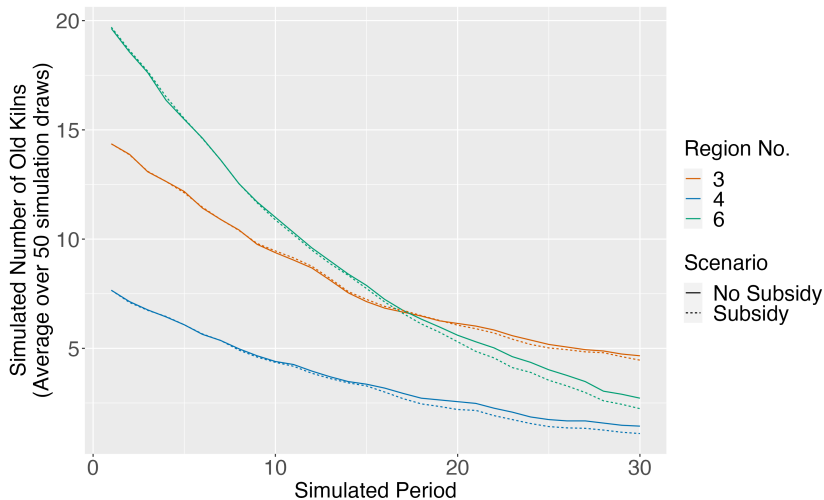
Counterfactual Simulations: Preliminary Results



Counterfactual Simulations: Preliminary Results



Counterfactual Simulations: Preliminary Results



Model Refinements

Further refinements to dynamic model planned:

- Further stress testing of structural model: alternative estimation methods, alternative policy functional forms, alternative decision timing assumptions, etc.
- Explore heterogeneity in upgrade and decommissioning costs
- Explore new plant entry
- Explore variation in policy design

Conclusion

- Subsidies for technology adoption interact with tendencies to under- or over-invest in concentrated industries, which includes many industrial sectors.
- Precalciner kiln adoption in the cement industry provides opportunity to study lumpy investments by incumbents in a new technology.
- Structural dynamic model underway will shed light on alternative subsidy designs.

Thank you! Comments welcome: armitage@bu.edu

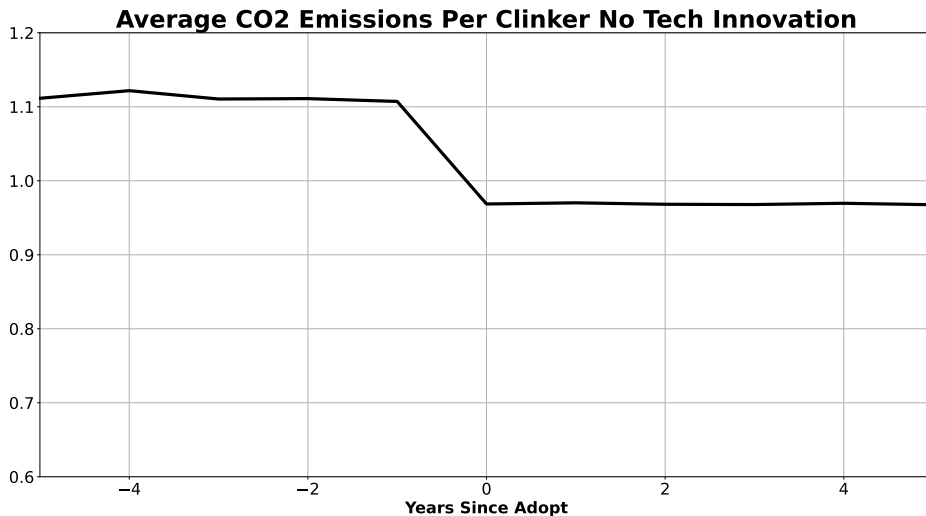
Dynamic Model: Upgrade Policy Function [Back](#)

	(1)	(2)	(3)
Plant New Tech. BP	−1.837*** (0.522)	−1.841*** (0.531)	−2.245*** (0.570)
Plant Old Tech. BP	−0.161 (0.382)	−0.070 (0.381)	−0.472 (0.502)
Competitor New BP	−0.031 (0.030)	−0.044 (0.032)	−0.103 (0.101)
Competitor Old BP	−0.076*** (0.029)	−0.106*** (0.033)	−0.162 (0.135)
Own Firm New BP		−0.249 (0.157)	−0.275 (0.181)
Own Firm Old BP		−0.245 (0.175)	−0.258 (0.225)
Market Demand	0.019* (0.011)	0.037*** (0.014)	0.034** (0.017)
Coal Price	0.315 (0.221)	0.435** (0.222)	0.622** (0.258)
Import Exposure		−0.552 (0.459)	
Cluster FE	No	No	Yes
Observations	4,347	4,347	4,347
Log Likelihood	−283.282	−279.258	−274.326
Akaike Inf. Crit.	580.563	578.515	584.651

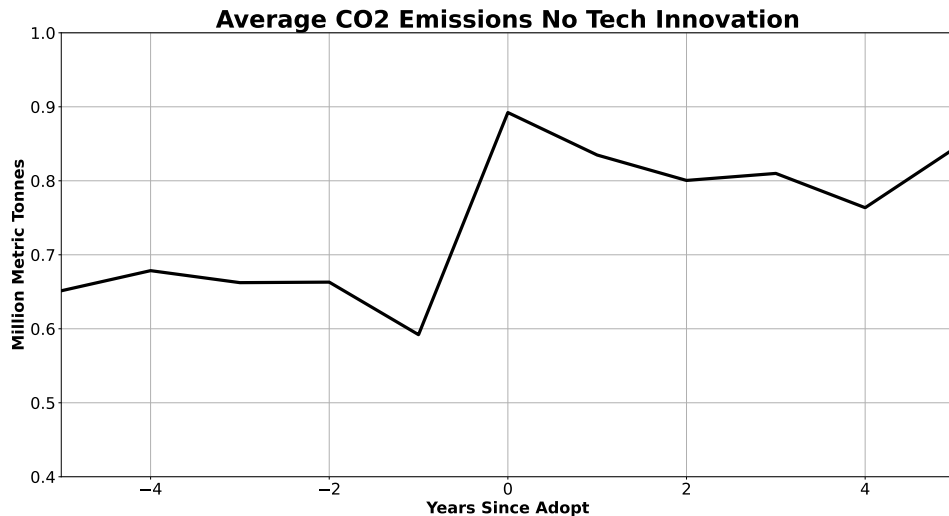
Note:

* $p < 0.1$; ** $p < 0.05$; *** $p < 0.01$

Cement Market: Impact of Precalciner Adoption

[Back](#)

Cement Market: Impact of Precalciner Adoption

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Dynamic Structural Model: Static Profits

	Est. Plant Profit
Plant New Tech. BP	10.733*** (0.295)
Plant Old Tech. BP	5.868*** (0.435)
Competitor New BP	−0.559*** (0.031)
Competitor Old BP	−0.659*** (0.029)
Own Firm New BP	−0.652*** (0.140)
Own Firm Old BP	−0.300* (0.161)
Market Demand	0.340*** (0.013)
Coal Price	−3,371.628*** (250.642)
Constant	21,102.500*** (766.168)
Observations	4,285
Adjusted R ²	0.411

Note: * $p < 0.1$; ** $p < 0.05$; *** $p < 0.01$

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xgboost non-linear prediction model:

- Test/train sampled at plant-year level: “adjusted-R²” = 0.89
- Test/train sampled at plant level: “adjusted-R²” = 0.44

Dynamic Estimation: Upgrade Policy Function Alternative Models

	Logit Model	Logit Model
Plant New Tech. BP	−1.690*** (0.509)	−1.918*** (0.527)
Plant Old Tech. BP	−0.161 (0.375)	−0.156 (0.374)
Competitor BP	−0.079*** (0.029)	
Competitor New BP		−0.043 (0.032)
Competitor Old BP		−0.103*** (0.033)
Own Firm BP	−0.206** (0.103)	
Own Firm New BP		−0.252 (0.157)
Own Firm Old BP		−0.234 (0.175)
Market Demand	0.033** (0.013)	0.034** (0.013)
Coal Price	0.523** (0.225)	0.420* (0.224)
Constant	−4.992*** (0.730)	−4.628*** (0.718)
Observations	4,347	4,347
Log Likelihood	−282.755	−279.957
Akaike Inf. Crit.	579.510	577.914

Note: * $p < 0.1$; ** $p < 0.05$; *** $p < 0.01$. BP in 1000s of tons.